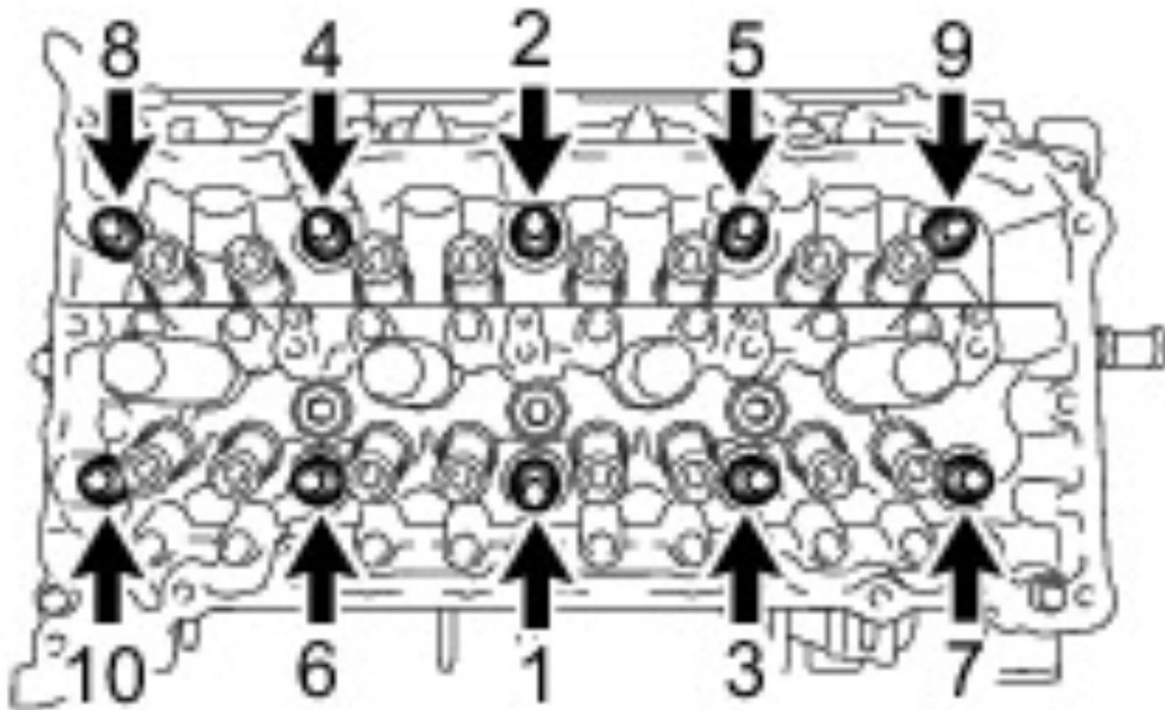


2AR-FE Head Stud torque sequence:



Tighten all nuts in the above order to 35ft-lbs followed by all nuts to 70ft-lbs, finishing with a final round in the above order to 100ft-lbs